



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3189-3
Job Sheet 177651



Part No: D3189-3

Job Qty: 20 ea

Part Name: Chafing Shield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/31/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV D IPP A 07.04.04 new issue EC IPP REV:B 14.02.12 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Waterjet		SL 8/05/17
100	Waterjet	20 pcs	5/31/18	5/31/18	0.00	0.52	Waterjet1		SL 8/05/17
103	QC	20 pcs	5/31/18	5/31/18	0.00	0.00	QC2 Waterjet-1		SL 8/05/17
105	QC	20 pcs	5/31/18	5/31/18	0.00	0.00	QC8-2		38
110	Small Fab	20 pcs	5/31/18	5/31/18	0.00	1.76	Small Fab-3		9-89
120	QC	20 pcs	5/31/18	5/31/18	0.00	0.00	QC5		8-6-6
122	HandFinish	20 pcs	5/31/18	5/31/18	0.00	0.00	HandFinish4		DAG
125	QC	20 pcs	5/31/18	5/31/18	0.00	0.00	QC3		38
130	Packaging	20 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1	LG052	AB JUN 07 18
140	QC21-SA	20 Ea	5/31/18	5/31/18	0.00	0.00	QC21		DAG

Part Op 103 - QC2- Inspect parts off machine FAI/FAIB
 Descriptions: 105 - QC8- Inspect parts - second check
 120 - QC5- Inspect part completeness to step on W/O
 125 - QC3- Inspect Part Finish
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

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9-89 JUN 07 2018
JUN 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S24GA	304/316 .025 Sheet	4.2000 sf (.21 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S24GA	4	69	0



Container No: S072518



Part: D3189-3

Job No: 177651

Serial No/Batch: S072518

Revision:

Inspector:

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Date: 05/17/18

05/17/18

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5/15/2018

[Dart Hawkesbury] Job Sheet - Leroux, Jason

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Chafing Shield	2.380inches $\pm$ 0.030	2.410 2.350	2,381	
2	Chafing Shield	10.000inches $\pm$ 0.030	10.030 9.970	10,001	
3	Chafing Shield	0.020inches $\pm$ 0.010	0.030 0.010	0,025	

Plex 5/15/18 3:08 PM dart.leroux.jason